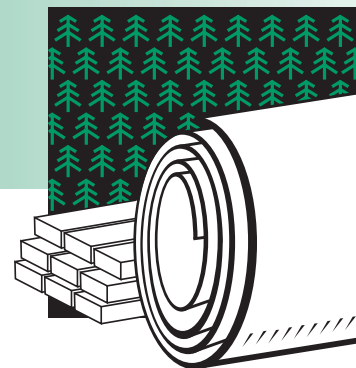


FOREST PRODUCTS

Success Story



MANUFACTURING TISSUE PAPER PRODUCTS USING A HIGH CONTENT OF RECOVERED OFFICE PAPERS

New Manufacturing Process for Tissue Paper Reduces Energy Use While Increasing Use of Recovered Office Papers

Benefits

- ◆ Increased use of recovered office papers from 10.5% to 17% of total feed stock
- ◆ Decreased use of purchased electric power by 5,746,090 kWh/yr
- ◆ Reduced pulping temperatures resulting in fuel savings of 214,500 gallons of #6 fuel oil
- ◆ Lower VOC emissions due to reduced solvent requirements

Applications

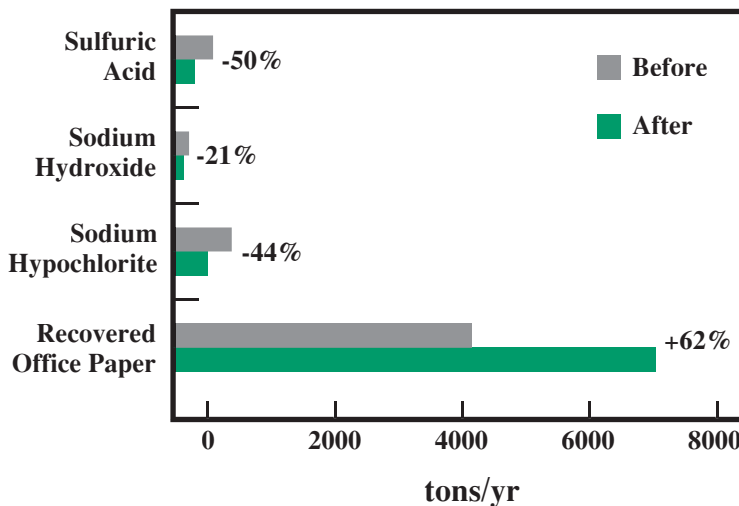
This project specifically addresses the technical challenges facing the forest products industry. These challenges are centered on cost-effectively using recycled materials, meeting environmental regulations, and reducing energy costs. Any pulp manufacturer or paper manufacturer that makes its own pulp can use the improved process developed at Erving to increase the amount of post-consumer waste in its products.

Project Partners

- ◆ Erving Industries, Inc.
Erving, MA
- ◆ Executive Office of Environmental Affairs, Office of Technical Assistance
Boston, MA
- ◆ Massachusetts Department of Energy Resources Boston, MA
- ◆ Massachusetts Electric
Boston, MA
- ◆ University of Massachusetts at Amherst
Amherst, MA

Tissue paper is traditionally made from a mix of industrial waste paper, recovered office paper (postconsumer waste), and preconsumer waste paper (pulp-sub). Industrial and postconsumer waste papers must go through a deinking process before being blended with the pulp-sub. Erving Industries Inc., manufacturers of tissue and napkin products using waste paper as raw material, wanted to find a way to use more recovered office paper to lower costs and increase the amount of recycled paper in their products.

With help from the U.S. Department of Energy's NICE³ (National Industrial Competitiveness through Energy, Environment, and Economics) Program, Erving has successfully demonstrated an improved paper manufacturing method, primarily in the deinking process, without compromising product value and quality. The improved method has helped Erving increase the amount of recovered office paper used in their finished products, decrease specific volatile organic compound (VOC) emissions, and reduce the amount of bleach used in the process.



Erving Industries Inc realized environmental and economic benefits due to reductions in several chemicals used in the manufacturing process while increasing the use of recovered office paper.

Process Improvement Results



To increase the use of recovered office paper, Erving installed a dynamic moving belt in the final washing stage of the deinking process, upgraded the centrifugal cleaners, and installed a froth flotation cell. These new technologies increased the amount of recovered office paper used in the mix from 10.5% in 1996 to 17% in 1997 (a 62% increase).

Decreases in pulping temperatures from the improved process also reduced the amount of gummy contaminants prevalent in postconsumer waste paper, reducing the need for solvents and lowering VOC emissions. Decreased pulping temperatures also saved the Erving plant 214,500 gallons of #6 fuel oil annually.

To reduce the use of traditional bleach in the manufacturing process, two chemicals (EPPCO1000 and FAS) were considered as alternative bleaching agents. FAS was not used due to the difficulties in the material handling of a powder. EPPCO1000 (a deinking aid) was successfully substituted in the process; however, it currently is not economically feasible and therefore has not been incorporated at the plant. However, the mechanical changes in the deinking process and employee awareness of chemical usage during the EPPCO1000 trials led to an overall reduction in the amount of bleaches used.

The mechanical modifications to the deinking system, along with several other energy conservation projects undertaken at the plant, contributed to reduced manufacturing costs by decreasing the amount of purchased electrical power by 5,746,090 kWh/yr.

Erving is currently successfully using this improved paper manufacturing method at their Massachusetts plant, resulting in energy savings and reduced costs.



NICE³ – National Industrial Competitiveness through Energy, Environment, and Economics:
An innovative, cost-sharing program to promote energy efficiency, clean production, and economic competitiveness in industry. This grant program provides funding to state and industry partnerships for projects that demonstrate advances in energy efficiency and clean production technologies. Awardees receive a one-time grant of up to \$525,000. Grants fund up to 50% of total project cost for up to 3 years.

For project information, contact:

Eric Whitman
General Manager
Erving Industries, Inc.
97 East Main Street
Erving, MA 01344-0038
Phone: (413) 422-2700

For more information about the NICE³ Program, contact:

Lisa Barnett
Program Manager
NICE³ Program
U.S. Department of Energy
1000 Independence Avenue SW
Washington, D.C. 20585-0121
Phone: (202) 586-2212
Fax: (202) 586-7114
lisa.barnett@ee.doe.gov

Visit our home page at
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